

Date: Friday, 05/09/2008 10:10:10 AM
 User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: SHORT SIDE PLATE		
Job Number	: 41867			Part Number	: PB6743001179		
Estimate Number	: 13395			Drawing Number	: B6743001 PAGE29		
P.O. Number	:			Project Number	: N/A		
This Issue	: 05/09/2008	S.O. No.	:	Drawing Revision	: B1		
Prsht Rev.	: NC			Material	:		
First Issue	: / /	Type	: SMALL /MED FAB	Due Date	: 26/09/2008 Qty: 20 Um: Each		
Previous Run	: 41565						
Written By	:						
Checked & Approved By	: INO 08.9.05						
Comment	: Est Rev:A 08-06-20 new issue DD verified by:ec						

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6S125	6061-T6 .125 Sheet 108730X ³
		Comment: Qty.: 0.4421 sf(s)/Unit Total : 8.8410 sf(s) 6061-T6 .125 Sheet batch: 108658 HB 8-9-16
2.0	WATER JET	FLOW WATER JET
		Comment: FLOW WATER JET 1-Cut as per Dwg B67-43001 Dwg Rev: B1 HB 8-9-16 Prog Rev: B1 (21)
		2-Deburr if necessary HB 8-9-16
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE HB 8-9-14
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE
4.0	QC8	SECOND CHECK S 08/09/17 (21) wanted
		Comment: SECOND CHECK
5.0	PACKAGING 1	PACKAGING RESOURCE #1 Identify and Stock Location: _____ Peggy/17 (21)
		Comment: PACKAGING RESOURCE #1

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



08/09/18 JY

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 08.09.18

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	41807
Description: Short Side Plate	Part Number:	B67-43001-179
Inspection Dwg: B67-43001 Rev: B1		Page 1 of 1

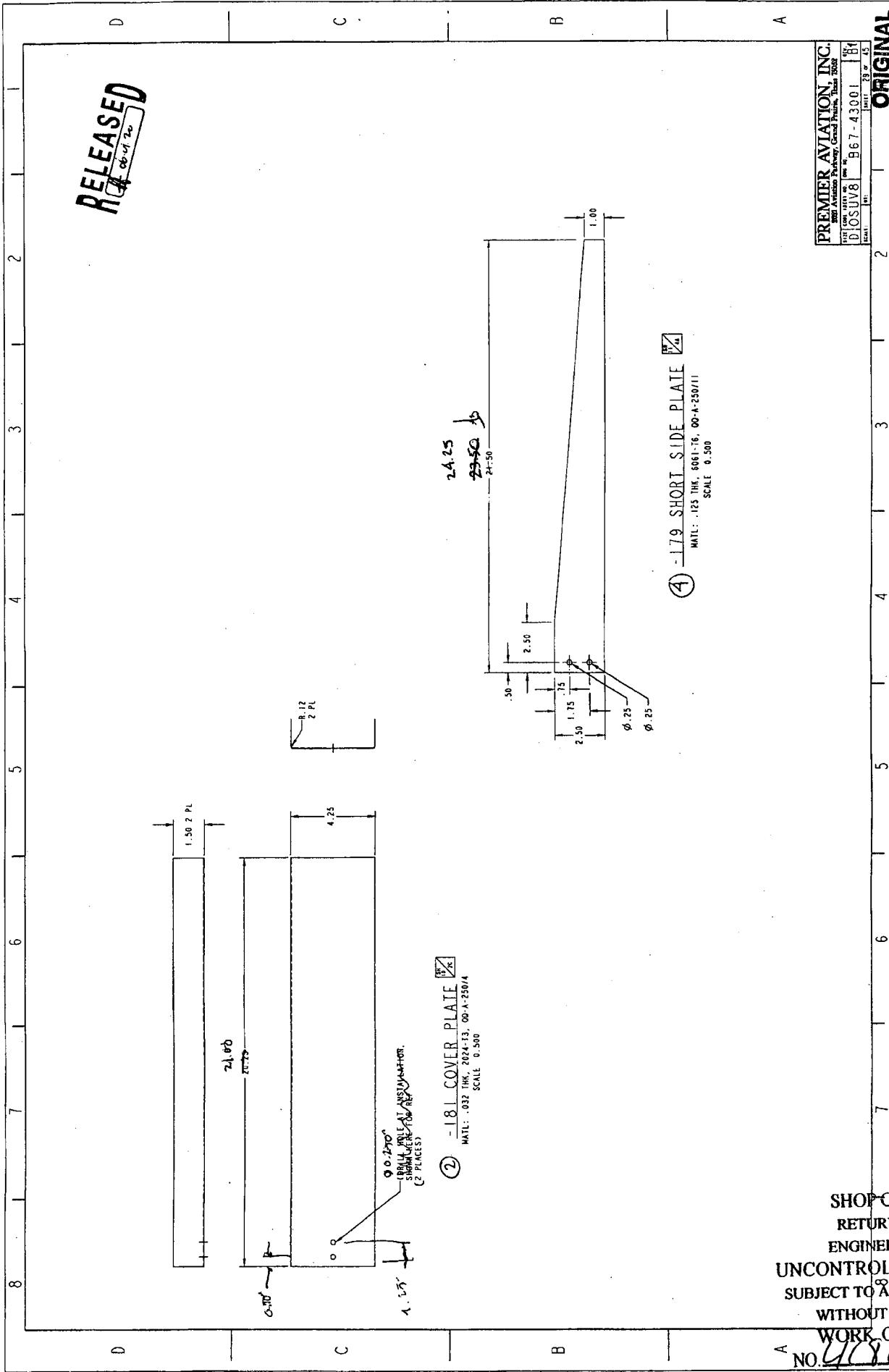
FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	<u>B</u>	Audited by:	<u>C</u>	Prototype Approval:	N/A
Date:	8-9-11.	Date:	05/09/17	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	08.04.25	New Issue	KJ/DD	

RELEASED



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 47867

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ORIGINAL